

Date: Friday, 22/09/2006 9:22:05 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	FLOAT COVER RH
Job Number :	28703	Part Number :	D3337042
Estimate Number :	11342	Drawing Number :	D3337 REV A
P.O. Number :	N/A	Project Number :	N/A
This Issue :	22/09/2006	S.O. No. :	N/A
Prsht Rev. :	NC	Drawing Revision :	A
First Issue :	N/A	Material :	N/A
Previous Run :	28702	Due Date :	27/09/2006
Written By :	_____		
Checked & Approved By :	_____		
Comment :	Est. A04.11.04 New issue KJ/JLM		

Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 2106
 Float Cover RH as per Dwg D3337
 Possible Supplier: Tulmar
 Material release note & Process sheet is required

U 06-09-22

2.0 D3337042P Float Cover RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Float Cover RH

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage
 Ensure Material Release Note and process sheet are attached

AD 6/9/27 (1)

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

James 20

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: _____

AD 6/9/27 (1)

Date: Friday, 22/09/2006 9:22:06 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FLOAT COVER RH

Job Number: 28703

Part Number: D3337042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



①

Comment: FINAL INSPECTION/W/O RELEASE

26/09/08

Job Completion



C 26/09/08

DART

DESIGN H	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3337	REV. A SHEET 1 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE NTS
A	04.12.16	NEW ISSUE	

RELEASED
04.12.16 H**D3337-041/-042 FLOAT COVER****MATERIALS**

Notes	Item	TSS	Description	Qty -041	Qty -042
1.6	1	1414-G	Fabric, Herculite#80, MIL-C-43006, Grey.	A/R	A/R
1.4	2	1635	Foam, polyethylene, 2mm thick, p/n 17400666 Quick Step Passo	A/R	A/R
1.2	3	2612	Fastener tape, hook, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
1.3	4	2602	Fastener tape, loop, polyester, A-A-55126, 1" wide, colour black.	A/R	A/R
	5	4201	Fastener button, iaw AN227-6 plated	10	10
	6	4202	Fastener socket, iaw AN227-7 plated	10	10
	7	4203	Fastener stud., iaw AN227-8 plated	10	10
	8	4204	Fastener eyelet, iaw AN227-9 plated	10	10
	9	7298	Ink, black, C99 S170, high gloss.	A/R	A/R
1.1	10	2561	Thread, polyester, V-T-285, size FF, colour black.	A/R	A/R
	11	53000-041	D3337-11 TAG	1	
	12	53000-042	D3337-12 TAG		1

TOLERANCE:

- +/- 2 mm for 0-50 mm
- +/- 5 mm for 51-260 mm
- +/- 10 mm for 261-510 mm
- +/- 15 mm for 511-1000 mm
- +/- 2.5% for larger than 1000 mm
- ANGULAR +/- 0.5 DEGREE

NOTES:

- 1.1 ALL STITCHING TO BE 6-10 STITCHES PER INCH IAW ASTM D 6193.
- 1.2 FASTENER TAPE HOOK SEWN ON OUTSIDE OF COVER.
- 1.3 FASTENER TAPE LOOP SEWN ON INSIDE OF COVER.
- 1.4 FOAM INFILL BODY ONLY. NOT REQ IN SPONSON ATTACHMENT PIECE.
- 1.5 SINGLE STICHED BOTH SIDES.
- 1.6 ONE PIECE BODY FOLDED OVER ITSELF, SINGLE STITCHING VELCRO 2 EDGES TO BODY.
- 1.7 FABRIC CUT TO TULMAR TSS 8927-BAGL REV A (-041) OR TSS 8927-BAGR REV A (-042)
- 1.8 INSTALL FASTENERS USING AN227 COMPATIBLE CRIMPING TOOL

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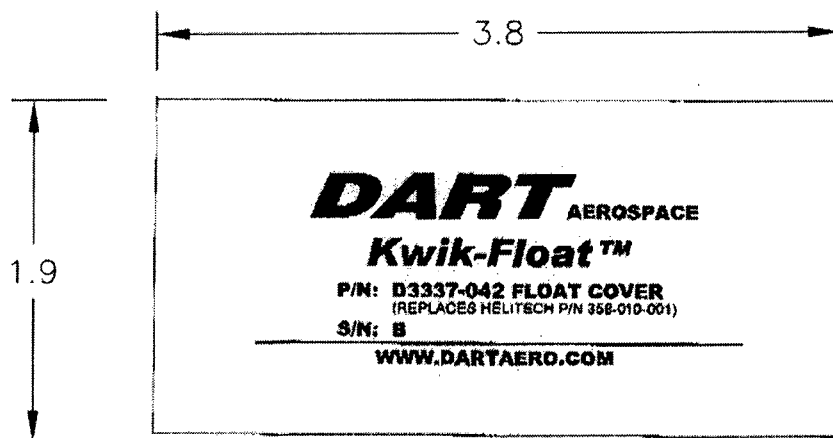


DESIGN #	DRAWN BY UP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3337	REV. A SHEET 2 OF 3
DATE 04.12.16		TITLE FLOAT COVER	SCALE 1:1

RELEASED
04.12.16



D3337-11 TAG



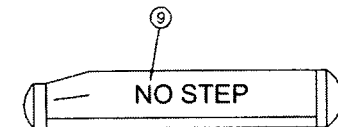
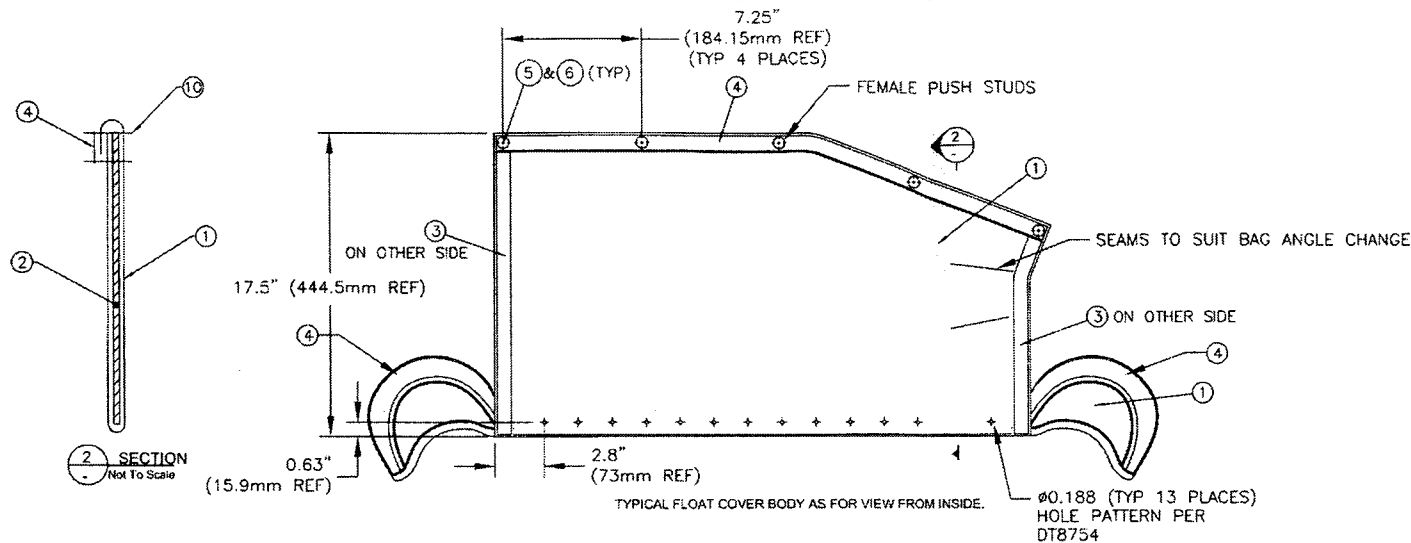
D3337-12 TAG

D3337-11/-12 TAG

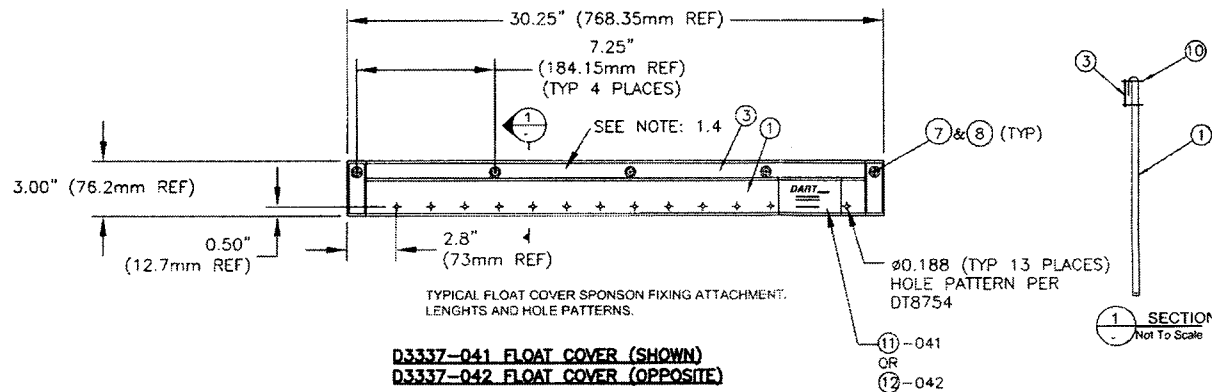
- 1) TEXT SIZE AND STYLE AS SHOWN, "DART AEROSPACE" & "WWW.DARTAERO.COM" IN RED INK, ALL OTHER LINES/TEXT IN BLACK
- 2) MATERIAL: TYVEK PAPER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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TEXT "NO STEP" APPLIED ON SIDE 1.250" HIGH CAPITAL LETTERS.



RELEASED
04.12.16

COPYRIGHT © 2004 BY DART AEROSPACE LTD.		DESIGN	DRAWN BY	DART DART AEROSPACE LTD. HARRISBURG, ONTARIO, CANADA	REV. A SHEET 3 OF 3
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		CHECKED	APPROVED		
DATE		04.12.16		DRAWING NO. D3337	SCALE
				TITLE FLOAT COVER ASSEMBLY	1:8

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.

1123 Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Packing Slip No.

23559

Ship Date

27-Sep-06

Bill No:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
To: Main Finished Goods Location
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.

18259

Order Date

22-Sep-06

Customer No.

CDART100

Sales Rep.

Barney Bangs

Customer PO Number

00002106

Ship Via

Pick-Up

PPD/COL

Release Note No.

R92- 23559

Item No.

Description

Qty

UOM

Qty Shipped/Returned

Qty Backordered

**Note Rush Order for Line 1 & 2

8927-BAGR

1

EA

1

Float Bag Cover, Right, Grey/Individual

Drawing No: D3337-042

Rev: A

Item # D3337042P

Per Drwg D3337 Rev A

Set-up Charge included in price require
this one to be delivered by Wed 27SEP06.

Serial No: B21850- 0000009

8927-BAGL

1

EA

1

Float Bag Cover, Left, Grey/Individual

Drawing No: D3337-041

Rev: A

Item #D3337041P

As above.

Serial No: B21849- 0000010

H. Bepko

RELEASE NOTE

Tulmar

Tulmar Safety Systems Inc.

Cameron Street
Hawkesbury, ON K6A 2B8 CA
Tel: 613-632-1282
Fax: 613-632-2030
www.tulmar.com
email: info@tulmar.com

Release Note No.

R92-23559

Ship Date

27-Sep-06

Bill No:

Dart Aerospace
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7. Canada

Ship To:

Dart Aerospace
1270 Aberdeen Street
To: Main Finished Goods Location
Tel: 613-632-9577
Hawkesbury, ON K6A 1K7. Canada
613-632-3336

Order No.	Order Date	Customer No.	Sales Rep.
18259	22-Sep-06	CDART100	Barney Bangs
Customer PO Number	Ship Via	Packing Slip No.	
00002106	Pick-Up	23559	
Item No.	Qty	UOM	Qty Shipped/Returned
Description			Qty Backordered

8927-BAGR

Float Bag Cover, Right, Grey/Individual
Drawing No: D3337-042
Rev: A

Item # D3337042P
Per Drwg D3337 Rev A
Set-up Charge included in price require
this one to be delivered by Wed 27SEP06.

Serial No: B21850- 0000009



8927-BAGL

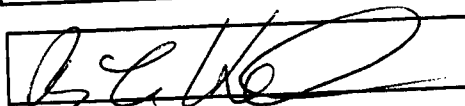
Float Bag Cover, Left, Grey/Individual
Drawing No: D3337-041
Rev: A

Item #D3337041P
As above.

Serial No: B21849- 0000010

If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 245.

This release note is a Certificate of Conformance and I hereby certify that the items listed hereon have been inspected, tested and conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this release note is on file, and can be made available upon request.


Authorized Inspector

09/27/2006

Date